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order 1806
002070

648.4705
Job Sheet 173447



Part No: 648.4705

Job Qty: 1 ea

Part Name: C60 Overhaul



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG OM & OOPM-C60 Rev 3 (648.4705) IPP Rev A 18.03.01 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/29/18	0.00	0.00	Small Fab-9		
100	Small Fab	1 pcs		3/30/18	0.00	1.00	Small Fab-4		DAS
120	QC	1 pcs		3/30/18	0.00	0.00	QC4		38
121	DC	1 pcs		3/30/18	0.00	0.00	DC		9-89
130	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1		Sms
140	QC21-FG	1 Ea		3/30/18	0.00	0.00	QC21		

Part Op 100 - Pick bag and tag

Descriptions: 121 - Supply owner's & overhaul procedures manual

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8 ✓	Set Screw	2 Ea (2 ea)	90-Start up Operation	5049641 50 48557
188-FSCS-1032-5/8 ✓	Wire Clamp Screw	4 Ea (4 ea)	100-Small Fab	5027240
600.1309-A ✓	Label	1 Ea (1 ea)	100-Small Fab	5029592
600.1312 ✓	Caution Sticker	1 (1 ea)	100-Small Fab	5029482
AN4-23A ✓	Bolt	2 Ea (2 ea)	100-Small Fab	F123434-40
AN5-21A ✓	Bolt	4 Ea (4 ea)	100-Small Fab	FM134740.0
C2-14-2 ✓	Label Rivets	2 Ea (2 ea)	100-Small Fab	5040661
C45-11-2 ✓	Locating Pin	2 Ea (2 ea)	100-Small Fab	5040659
C45-12-1 ✓	Lock Bushing	2 Ea (2 ea)	100-Small Fab	5029298
C45-12-6 ✓	Retaining Ring	2 Ea (2 ea)	100-Small Fab	5045011
C45-13-1 ✓	Keeper Bushing	2 Ea (2 ea)	100-Small Fab	5029304
C45-13-2 ✓	Spacer	2 Ea (2 ea)	100-Small Fab	5027246
C45-13-5 ✓	Keeper Spring	1 (1 ea)	100-Small Fab	5053218
C45-3-12 ✓	DU Bearing	1 Ea (1 ea)	100-Small Fab	5045012
C45-3-2-1 ✓	Snap Ring	2 Ea (2 ea)	100-Small Fab	5045013
C45-3-4-1 ✓	Retaining Ring	4 Ea (4 ea)	100-Small Fab	5035997
C45-3-5 ✓	Spacer	2 Ea (2 ea)	100-Small Fab	5027245
C45-3-8A ✓	Actuator Shaft Bushing	1 Ea (1 ea)	100-Small Fab	5029323
C45-3-8B ✓	Actuator Shaft Bushing	1 Ea (1 ea)	100-Small Fab	5029324
C45-3-9 ✓	Lever Spring	1 (1 ea)	100-Small Fab	5029325
C45-4-1 ✓	Trunnion Bushing	2 Ea (2 ea)	100-Small Fab	5046023
C45-5-1 ✓	Lever Stop Pin	1 Ea (1 ea)	100-Small Fab	5040657
C45-7-1 ✓	LOADBEAM BUMPER	1 Ea (1 ea)	100-Small Fab	5029332

C45-7-2 ✓	Lock Bumper	2 Ea (2 ea)	100-Small Fab	5029333
C45-8-4 ✓	Solenoid Cover Gasket	1 (1 ea)	100-Small Fab	5029336
C60-10-2 ✓	Lock Spring	1 Ea (1 ea)	100-Small Fab	5047163
C60-3-1 ✓	Radial Bearing	2 Ea (2 ea)	100-Small Fab	5029344
MS21044N5 ✓	Nut	4 Ea (4 ea)	100-Small Fab	FM129624-40
MS27039-4-08 ✓	Screw	1 Ea (1 ea)	100-Small Fab	5039330
NAS1149F0463P ✓	Washer	3 Ea (3 ea)	100-Small Fab	FM127832-25
NAS1149F0563P ✓	Washer	8 Ea (8 ea)	100-Small Fab	5038769

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1/4-20-3/8	2	0	0
100-Small Fab	188-FSCS-1032-5/8	4	176	0
	600.1309-A	1	0	0
	600.1312	1	0	0
	AN4-23A	2	628	0
	AN5-21A	4	41	0
	C2-14-2	2	200	0
	C45-11-2	2	20	0
	C45-12-1	2	0	0
	C45-12-6	2	20	0
	C45-13-1	2	0	0
	C45-13-2	2	98	0
	C45-13-5	1	0	0
	C45-3-12	1	6	0
	C45-3-2-1	2	12	0
	C45-3-4-1	4	100	0
	C45-3-5	2	98	0
	C45-3-8A	1	0	0
	C45-3-8B	1	0	0
	C45-3-9	1	0	0
	C45-4-1	2	20	0
	C45-5-1	1	25	0
	C45-7-1	1	0	0
	C45-7-2	2	0	0
	C45-8-4	1	0	0
	C60-10-2	1	0	0
	C60-3-1	2	0	0
	MS21044N5	4	35	0
	MS27039-4-08	1	97	0
	NAS1149F0463P	3	138	0
	NAS1149F0563P	8	153	0

Part Specifications

Specifications could not be found.



Container No: S056744

Part: 648.4705

Job No: 173447

Serial No/Batch: S056744

Revision: 3

Inspector:

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